

Converting L&L Easyfire from 3 to 1 Phase

IMPORTANT Danger of electrocution! Isolate the electrical supply before beginning any work.
Whilst this is a relatively simple procedure, you may wish to consult a qualified electrician.

Usually a 3 zone kiln will arrive wired for a 3 phase installation. (2 zone kilns are always wired for single phase)

1. Firstly, undo the two screws on top of the front panel which will hinge downwards, allowing you access to the power connections. (see image 1)
2. To convert from 3 to 1 phase, simply move the wires fitted to the spade terminals marked L2 and L3 and reattach to the spare spades in the terminal marked L1. You will now have 4 wires attached to the L1 terminal (as shown in image 2).
3. Reconnect your live feed to L1.
4. Close the front panel and reattach the screws.
5. Restore power to the kiln.



Disclaimer: Technical advice

Technical information/guidance is given in good faith by representatives of Potclays Limited. We cannot accept any liability whatsoever for unsatisfactory results arising from advice given.